

Depressed Center Wheels / Cut Off Wheels / Scotch-Brite™ / PIPELINER®

**3M™ Green Corps™
Depressed Center Wheel**

These 1/4" thick bonded wheels contain proprietary 3M™ Cubitron™ abrasive grain and produce very high cut rates on a wide variety of metals.



Part No./UPC	Dia. x Thk x AH	Grade	Min./Case
051111-55960-4	4-1/2" x 1/4" x 5/8"-11	24	10/60
051111-55961-1	Max RPM: 13,300	36	
051111-55958-1	7" x 1/4" x 5/8"-11	24	10/20
051111-55959-8	Max RPM: 8,600	36	
051111-55956-7	9" x 1/4" x 5/8"-11	24	10/20
051111-55957-4	Max RPM: 6,600	36	

3M™ Green Corps™ Cut Off Wheels

General purpose cut-off wheel designed for cutting sheet metal, rusted bolts and more. Ideal for use on a wide variety of utility type cut-off tools. Do not use on tools without guards.



Part No./UPC	Dia. x W x AH	Min./Case
051144-83487-7	2" x 1/16" x 1/4" Max RPM: 42,000	50/50
051144-82238-6	3" x 1/32" x 1/4" Max RPM: 35,000	
051131-01989-8	3" x 1/32" x 3/8" Max RPM: 35,000	5/pack; 10/case 50/50
051131-01985-0	3" x 1/16" x 3/8" Max RPM: 28,000	
051131-01990-4	3" x 1/16" x 3/8" Max RPM: 28,000	
051144-83488-4	4" x 1/16" x 3/8" Max RPM: 21,000	50/50
051144-88755-2	4" x 1/32" x 1/4" Max RPM: 26,250	
051131-01994-2	4" x 1/32" x 3/8" Max RPM: 26,250	

BAY STATE
ABRASIVES

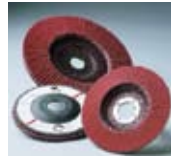
PIPELINER® Wheels For Pipe Notching

- Tough Zirconium grain.
- Designed for light grinding and cutting.
- Specially developed for pipe notching applications
- For ferrous material such as steel, iron, and metal.
- For stainless steel.



Part No.	Type	Dimension	Specification
352338	27	7 x 1/8 x 5/8"-11	ZA24-BF
352340	27	9 x 1/8 x 5/8"-11	ZA24-BF

3M™ Flap Discs 747D



Premium ceramic mineral provides exceptional cut and life on the hardest metals.

Part No./UPC	Dia. x Ctr Hole	Grade	Min./Case
051111-49613-8	4-1/2" x 7/8" Max RPM: 13,300	36	10
051111-49614-5		50	
051111-49615-2		60	
051111-49616-9		80	
051111-49617-6		P120	
051111-49608-4	7" x 7/8" Max RPM: 8,600	36	5
051111-49609-1		50	
051111-49610-7		60	
051111-49611-4		80	
051111-49612-1		P120	

563D



Fast cutting disc with exceptionally long life. Alumina zirconia.

Part No./UPC	Dia. x Ctr Hole	Grade	Min./Case
051111-50467-3	4-1/2" x 7/8" Max RPM: 13,300	P36	10
051111-50468-0		P40	
051111-50469-7		P60	
051111-50470-3		P80	
051111-50471-0		P120	
051111-50769-8	4-1/2" x 5/8"-11 Max RPM: 13,300	P36	10
051111-50770-4		P40	
051111-50771-1		P60	
051111-50772-8		P80	
051111-50773-5		P120	
051111-50472-7	7" x 7/8" Max RPM: 8,600	P36	5
051111-50473-4		P40	
051111-50474-1		P60	
051111-50475-8		P80	
051111-50476-5		P120	
051111-50774-2	7" x 5/8"-11 Max RPM: 8,600	P36	5
051111-50775-9		P40	
051111-50776-6		P60	
051111-50777-3		P80	
051111-50778-0		P120	

Accessories

Flap Disc Adaptor Nut

Adaptor nut used for securing 4-1/2" diameter flap discs to right angle tool with a 5/8"- 11 threaded shaft.

Part No./UPC	Thread Size	Min./Case
051144-88765-1	5/8" -11	1 Pair/5 Pair

Flap Disc Holder

Backup plate for 7" diameter, type-27 flap discs.

Part No./UPC	Thread Size	Min./Case
051144-88769-9	4" x 5/8" -11	1



Fibre Discs

3M™ Fibre Discs 281C

Aluminum Oxide. General purpose disc for weld removal, grinding and bleeding.



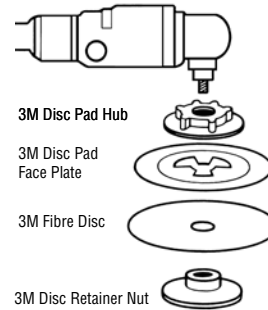
Part No./UPC	Dia. x Ctr Hole	Grade	Min./Case
051144-85959-7	4-1/2" x 7/8"	24	25
051144-85960-3		36	
051144-85961-0		50	
051144-85962-7		60	
051144-85963-4		80	
051144-85964-1	5" x 7/8"	100	25
051144-85966-5		24	
051144-85967-2		36	
051144-85968-9		50	
051144-85969-6		60	
051144-85970-2	7" x 7/8"	80	25
051144-85971-9		100	
051144-85972-6		120	
051144-85973-3		24	
051144-85974-0		36	
051144-85975-7	50	25	
051144-85976-4	60		
051144-85977-1	80		
051144-85978-8	100		
051144-85979-5	120		

501C

Alumina Zirconia, Premium mineral for fast, cool grinding on all metals.

Part No./UPC	Dia. x Ctr Hole	Grade	Min./Case
051111-50409-3	4-1/2" x 7/8"	24	25/100
051111-50413-0		36	
051111-50414-7		50	
051111-50415-4		60	
051111-50416-1		80	
051111-50417-8	5" x 7/8"	100	25/100
051111-50419-2		120	
051111-50410-9		24	
051111-50412-3		36	
051111-50420-8		50	
051111-50421-5	7" x 7/8"	60	25/100
051111-50422-2		80	
051111-50423-9		100	
051111-50424-6		120	
051111-50411-6		24	
051111-50426-0	36		
051111-50425-3	50		
051111-50427-7	60		
051111-50428-4	80		
051111-50429-1	100		
051111-50430-7	120		

Accessories



Disc Pad Hub

Plastic hubs with 5/8"-11 metal insert. Use with 3M™ disc pad face plates.



Part No./UPC	Diameter	Min./Case
051144-45205-7	2-1/2" (Use with all sizes)	1
051144-45190-6	4-1/2" (Use with 7" only)	

Disc Pad Face Plate

Backup plates for fibre discs. Color coded by density. Ribbed plates result in cooler running discs. Use harder face plates for heavier stock removal applications.



Part No./UPC	Diameter	Hardness	Color	Min./Case
051144-13325-3	4-1/2" Smooth Max RPM 13,300	Medium	Gray	1
051144-14270-5		Hard	Black	
051144-81734-4	5" Ribbed Max RPM 12,000	Medium	Gray	1
051144-81733-7		Hard	Black	
051144-81732-0		Extra Hard	Red	
051144-80516-7	7" Ribbed Max RPM 8,600	Medium	Gray	1
051144-80515-0		Hard	Black	
051144-80514-3		Extra Hard	Red	

Disc Retainer Nut

Nuts have 5/8"-11 threaded arbor hole in three depths to accommodate grinder shaft lengths.



Part No./UPC	Depth	Min./Case
051144-05620-0	5/8"	1
051144-05621-7	1/2"	
051144-05622-4	3/8"	

Disc Pad Hub & Retainer Nut

Part No./UPC	Dia. x Thread Size	Min./Case
051144-05633-0	4-1/2" x 5/8"-11 (Use with 7" only)	1

Disc Holder Adaptor 9

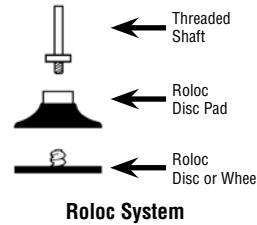
These adaptors will convert a grinder with M10-1.25, M10-1.5 or 3/8"-24 external threaded shaft to a 5/8"-11 external threaded shaft.



Part No./UPC	Thread Size	Min./Case
048011-22971-3	M10-1.25 INT	10
048011-22972-0	M10-1.50 INT	
048011-22970-6	3/8"-24 INT	

3M™ Roloc™ Discs

Provide a fast, efficient method for deburring, blending, finishing, removing tool marks and die polishing on all types of metal. Lock securely in place with just a half twist...a half twist and they're off. Each disc is color coded by grade.



361F

General purpose grinding, blending and deburring on all metals. Aluminum Oxide – YF wt. Cloth. Heavy duty cloth backing.



Part No./UPC	Diameter	Grade	Min./Case
051144-11412-2	1" Roloc™ TR Max RPM: 30,000	36	50/500
051144-11411-5		50	
051144-11417-7		60	
051144-11416-0		80	
051144-11415-3		P100	
051144-11414-6		P120	
051144-22396-1	1-1/2" Roloc™ TR Max RPM: 30,000	36	50/500
051144-11137-4		50	
051144-22397-8		60	
051144-22407-4		80	
051144-22408-1		P100	
051144-22409-8	P120		
051144-11000-1	2" Roloc™ TR Max RPM: 25,000	24	50/200
051144-22398-5		36	
051144-22399-2		50	
051144-22400-5		60	
051144-22401-2		80	
051144-22402-9		P100	
051144-22403-6		P120	
051144-14559-1		P150	
051144-13873-9		P180	
051144-11419-1		P240	
051144-22392-3		3" Roloc™ TR Max RPM: 20,000	
051144-22393-0	36		
051144-22394-7	50		
051144-22395-4	60		
051144-22404-3	80		
051144-22405-0	P100		
051144-22406-7	P120		
051144-82244-7	P150		
051144-11418-4	P240		

461F

Ideal for grinding glass, titanium and non-ferrous metals. Silicon Carbide – YF wt. Cloth



Part No./UPC	Diameter	Grade	Min./Case
051144-12956-0	2" Roloc™ TR	P60	50/200
051144-12954-6	Max RPM: 25,000	P80	
051144-12957-7	3" Roloc™ TR	P60	50/200
051144-12955-3	Max RPM: 20,000	P80	

501C

Premium mineral for fast grinding on mild and stainless steel. Aluminum Zirconia - fibre.

Part No./UPC	Diameter	Grade	Min./Case
051111-50747-6	2" Roloc™ TR Max RPM: 25,000	36	50/200
051111-50748-3		50	
051111-50749-0		60	
051111-50750-6		80	
051111-50743-8	3" Roloc™ TR Max RPM: 20,000	36	50/200
051111-50744-5		50	
051111-50745-2		60	
051111-50746-9		80	

Roloc TSM

051111-50755-1	2" Roloc™ TSM Max RPM: 25,000	36	50/200
051111-50756-8		50	
051111-50757-5		60	
051111-50758-2		80	
051111-50751-3	3" Roloc™ TSM Max RPM: 20,000	36	50/200
051111-50752-0		50	
051111-50753-7		60	
051111-50754-4		80	

Roloc™ Optimum Speeds Chart

Optimum tool speeds (RPM's) to maximize Roloc™ coated abrasive disc cut rates and life RPMs per material type.

Disc Size	Stainless	Aluminum	Steel	Titanium	Glass	Composites
1-1/2"	20,000	20,000	30,000	9,000	9,000	15,000
2"	15,000	15,000	20,000	7,000	7,000	10,000
3"	10,000	10,000	15,000	4,500	4,500	8,000

Fibre Discs and Accessories

3M™ PSA Disc 248D

Aluminum Oxide – X wt. Cloth. Heavy duty cloth backed discs for more aggressive applications. Provides excellent adhesion while removing easily.



Part No./UPC	Diameter	Grade	Min./ Case
051144-20913-2	2"	P36	50/200
051144-20912-5		P40	
051144-20911-8		P50	
051144-20910-1		P60	
051144-20909-5		P80	
051144-20908-8		P100	
051144-20907-1	P120		
051144-01337-1	3"	P36	50/200
051144-01335-7		P40	
051144-01334-0		P50	
051144-01333-3		P60	
051144-01332-6		P80	
051144-01331-9		P100	
051144-01330-2	P120		
051144-20891-3	5"	P36	50/250
051144-20890-6		P40	
051144-20889-0		P50	
051144-20888-3		P60	
051144-20887-6		P80	
051144-20886-9		P100	
051144-20885-2	P120		
051144-88906-8	12"	P36	10
051144-88905-1		P40	
051144-88904-4		P50	
051144-88903-7		P60	
051144-88902-0		P80	
051144-88901-3		P100	
051144-88882-5	18"	P36	10
051144-88881-8		P40	
051144-88880-1		P60	
051144-88879-5		P80	
051144-88878-8	20"	P36	10
051144-88877-1		P40	
051144-88876-4		P50	
051144-88875-7		P60	
051144-88874-0	P80		
051144-20802-9	24"	P36	10
051144-20801-2		P40	
051144-20799-2		P60	
051144-20798-5		P80	

Accessories

3M™ PSA Disc Holder

Supports PSA disc and used with any air or electric grinding tool that accommodates a 1/4" shank.

Part No./UPC	Diameter	Min./ Case
051144-45070-1	2" Max RPM: 15,000	1
051144-05510-4	3" Max RPM: 10,000	1/10
051144-45068-8	5" Max RPM: 6,000	1

Roloc™ TR Disc Pads

Rubber back-up pads are available in different diameters and degrees of hardness for varying grinding applications. Pads are internally threaded to receive any standard 1/4"-20 thread shaft.



Part No./UPC	Diameter	Hardness	Min./ Box
051144-45101-2	1" Roloc™ TR Max RPM: 30,000	Medium	5
051144-45099-2	1-1/2" Roloc™ TR Max RPM: 30,000	Medium	5
051144-45100-5		Hard	
051144-45095-4	2" Roloc™ TR Max RPM: 25,000	Medium	5
051144-45096-1		Hard	
051144-45092-3	3" Roloc™ TR Med Max RPM: 18,000 Hard Max RPM: 20,000	Medium	5
051144-45091-6		Hard	

Roloc™ TSM Disc Pads

For use with Roloc TSM grinding discs and "screw on" abrasive discs.



Part No./UPC	Diameter	Hardness	Min./ Box
051144-77729-7	1-1/2" Roloc™ TSM Max RPM: 30,000	Medium	5
051144-77728-0		Hard	
051144-14211-8	2" Roloc™ TSM Max RPM: 25,000	Medium	5
051144-14212-5		Hard	
051144-14215-6	3" Roloc™ TSM Med Max RPM: 18,000 Hard Max RPM: 20,000	Medium	5
051144-14216-3		Hard	

3M™ Sheets & Rolls

341T

Utility rolls and sheets with durable cloth backing for general applications such as deburring, rust removal, strapping and all general maintenance work.

- Grades 60 and coarser.
- Aluminum Oxide – X wt. Cloth.



311T

Flexible utility rolls and sheets for general applications such as deburring, rust removal, strapping and all general maintenance work.

- Grades 80-280.
- Aluminum Oxide – J wt. Cloth.

Sheets

Part No./UPC	Model	W x L	Grade	Min./ Case
051144-02463-6	341T	9" x 11"	40	50/250
051144-02462-9			50	
051144-02461-2			60	
051144-02460-5	311T	9" x 11"	80	50/250
051144-02459-9			100	
051144-02458-2			120	
051144-02457-5			150	
051144-02456-8			180	
051144-02455-1			220	
051144-02454-4			240	
051144-02453-7			280	

Crystal Bay™ Sheet

001K

- Crocus cloth (J wt.).
- For metal finishing.

011K

- Emery cloth (J wt.) – closed coat.
- General purpose use.

Part No./UPC	Model	W x L	Grade	Min./ Case
051144-02435-3	001K	9" x 11"	-	50/250
051144-02433-9	011K	9" x 11"	Course	50/250
051144-02432-2			Medium	
051144-02431-5			Fine	

3M™ Paper Sheets

Garnet

140N

- Open coat for non-loading; D wt. paper.
- Choice of cabinet makers and woodworkers.



110N

- Open coat for non-loading; A wt. paper.
- Traditional choice for woodworkers for producing fine finishes.

Part No./UPC	Model	W x L	Grade	Min./ Case
051144-10035-4	140N	9" x 11"	50	50/500
051144-10034-7			60	
051144-10033-0			80	
051144-10006-4	110N	9" x 11"	100	100/1000
051144-10005-7			120	
051144-10004-0			150	
051144-10003-3			180	
051144-10002-6			220	

Utility Rolls

Part No./UPC	Model	W x L	Grade	Min./ Case
051144-05112-0	341T	1" x 50 Yds	50	1/5
051144-05111-3			60	
051144-05110-6	311T	1" x 50 Yds	80	1/5
051144-05109-0			100	
051144-05108-3			120	
051144-05107-6			150	
051144-05106-9			180	
051144-05105-2			220	
051144-05104-5			240	
051144-05103-8			280	
051144-05127-4	341T	1-1/2" x 50 Yds	50	1/5
051144-05126-7			60	
051144-05125-0	311T	1-1/2" x 50 Yds	80	1/5
051144-05124-3			100	
051144-05123-6			120	
051144-05122-9			150	
051144-05121-2			180	
051144-05120-5			220	
051144-05119-9			240	
051144-05118-2			280	
051144-05143-4	341T	2" x 50 Yds	40	1/5
051144-05142-7			50	
051144-05141-0	311T	2" x 50 Yds	60	1/5
051144-05140-3			80	
051144-05139-7			100	
051144-05138-0			120	
051144-05137-3			150	
051144-05136-6			180	
051144-05135-9			220	
051144-05134-2			240	
051144-05133-5	280			

Accessories – Utility Rolls

Forked spindle for attaching utility cloth strips.



Part No./UPC	Dia. x L	Max RPM	Min./ Case
051144-45121-0	1/4" x 3"	24,000	1

Silicon Carbide

415N/415U

Provides exceptional finishes and excellent conformability for contour sanding.

- A wt. paper – open coat.

Part No./UPC	Model	W x L	Grade	Min./ Case
051144-02352-3	415N	9" x 11"	80	50/500
051144-02351-6			100	
051144-02350-9			120	
051144-02349-3			150	
051144-02348-6			180	
051144-02347-9	415U	9" x 11"	220	100/1000
051144-02346-2			240	
051144-02345-5			280	
051144-02344-8			320	
051144-02342-4			400	

Hand Sheets / Hand Pads / Flap Wheels
Aluminum Oxide
346U

- Ideal for hand or machine sanding of many different materials, including woods, metals, paints, plastics and fiberglass.
- D wt. paper


336U

- Medium-weight sheets for general purpose sanding.
- Open coat resists loading on soft materials.
- C wt. paper

210U

- Provides exceptional conformability for contour sanding.
- Open coat resists loading.
- A wt. paper

Part No./UPC	Model	W x L	Grade	Min./ Case
051144-02119-2	346U	9" x 11"	36	50/250
051144-02118-5			40	
051144-02117-8			50	
051144-02116-1			60	
051144-02115-4	336U	9" x 11"	80	50/500
051144-02114-7			100	
051144-02113-0			120	
051144-02112-3			150	
051144-02104-8	210N	9" x 11"	180	100/1000
051144-02103-1			220	

3M™ Flange Adapter 3

Two arbor hole (plug type) adaptors for 6" and 8" diameter flap wheels. 1" O.D. x various I.D.'s.

Part No./UPC	ID	Min./ Case
051144-45035-0	1/2"	1
051144-45034-3	5/8"	
051144-45033-6	3/4"	
051144-45032-9	7/8"	


3M™ Flange Adapter 5

For use with 6" wheels. Telescoping wheel adaptors 1" and 1/2" wide to reduce 1" wheel cores to fit 5/8". Must be used with side flanges.

Part No./UPC	OD x W x ID	Min./ Case
048011-16859-3	1" x 1/2" x 1/2"	1 Pair
048011-16860-9	1" x 1" x 1/2"	


3M™ Flange 356/365

For use with 8" wheels. Used to reduce wheel cores and internal diameters to fit smaller shaft sizes. Manufactured of spun aluminum, has a taper locking feature to automatically center the flange inside the core of the wheel. Use with wheels that are 1" or 2" wide.

Part No./UPC	Dia. x W	Min./ Case
No. 356: Use with wheels that are 1" or 2" wide		
048011-03896-4	3" x 1/2"	1
048011-03897-1	3" x 5/8"	
048011-03900-8	3" x 1-1/4"	
No. 365: Use with wheels that are 1/2" wide		
048011-18410-4	3" x 1/2"	1
048011-18411-1	3" x 5/8"	
048011-18415-9	3" x 1-1/4"	


Wetordry™ Sheets
431Q

- Construction reduces clogging, eliminates dust, extends abrasive life and improves finish.
- Heavyweight paper backing for increased durability.
- C wt. paper


413Q

- Excellent conformability.
- A wt. paper

Part No./UPC	Model	W x L	Grade	Min./ Case
051144-02018-8	431Q	9" x 11"	80	50/250
051144-02017-1			100	
051144-02016-4			120	
051144-02015-7			150	
051144-02014-0	413Q	9" x 11"	180	50/250
051144-02007-2			220	
051144-02004-1			320	
051144-02003-4			360	
051144-02002-7			400	

Sponges
3M™ Sanding Sponges

3M sanding sponges are ideal for corners, contours, sealer and flat surfaces on wood, metal, plastic and paint.



Part No./UPC	W x L x Thk	Grade	Min./Case
051115-00408-7	3-3/4" x 2-5/8" x 1"	Medium	1/48
051115-00409-4	Full Size	Fine	
051131-02606-3	5-1/2" x 4-1/2" x 3/16" Soft Back	Medium	20/120
051131-02604-9		Fine	
051131-02602-5		Superfine	

3M™ Flap Wheel
244E/241E

Aluminum Oxide – XE wt. Cloth. General purpose flap wheel delivers consistent finish and uniform cut. Can be shaped to fit any desired contour.


Model 241E

Part No./UPC	Model	Dia. x W x AH	Grade	Min./ Case
051144-35114-5	241E/244E	6" x 1" x 1" Max RPM: 6,100	50	5
051144-35113-8			60	
051144-35112-1			80	
051144-35111-4			100	
051144-35109-1			120	
051144-35108-4			150	
051144-35105-3			220	
051144-35088-9	241E/244E	6" x 2" x 1" Max RPM: 5,200	60	5
051144-35086-5			80	
051144-35084-1			120	
051144-35083-4			150	
051144-35049-0	244E	8" x 2" x 1" Max RPM: 3,900	60	3
051144-35048-3			80	

Roloc Discs/Bristle Discs & Brushes/Stars

Non-Woven

Scotch-Brite™ Roloc™ Discs

Premium Scotch-Brite™ surface conditioning non-woven web provides a burr-free decorative finish. Removes grind marks, rust and coatings.



Part No./UPC	Diameter	Grade	Color	Min./Case
048011-08764-1	1-1/2" Roloc™ TR Max RPM: 30,000	ACRS	Brown	50/200
048011-08765-8		AMED	Maroon	
048011-08766-5		AVFN	Blue	
048011-05528-2	2" Roloc™ TR Max RPM: 25,000	ACRS	Brown	50/200
048011-05527-5		AMED	Maroon	
048011-05523-7		AVFN	Blue	
048011-05532-9	3" Roloc™ TR' Max RPM: 18,000	ACRS	Brown	25/100
048011-05531-2		AMED	Maroon	
048011-05530-5		AVFN	Blue	

Roloc TSM				
048011-25775-4	1-1/2" Roloc™ TSM Max RPM: 30,000	ACRS	Brown	50/200
048011-25774-7		AMED	Maroon	
048011-25773-0		AVFN	Blue	
048011-25765-5	2" Roloc™ TSM Max RPM: 25,000	ACRS	Brown	50/200
048011-25764-8		AMED	Maroon	
048011-25770-9		AVFN	Blue	
048011-25767-9	3" Roloc™ TSM Max RPM: 18,000	ACRS	Brown	25/100
048011-25766-2		AMED	Maroon	
048011-25780-8		AVFN	Blue	

Scotch-Brite™ Star

Perfect choice for polishing I.D. of pipe and tubing. Conformable Scotch-Brite™ construction assures complete cleaning and polishing of all surfaces. Variety of sizes to fit any application.



Part No./UPC	Diameter	Grade	Min./Case
048011-13800-8	1-1/2"	A VFN	5
048011-13370-6	Max RPM: 24,000	A CRS	
048011-13803-9	2"	A VFN	5
048011-13371-3	Max RPM: 24,000	A CRS	
048011-13802-2	3"	A VFN	5
048011-13372-0	Max RPM: 18,000	A CRS	
048011-13804-6	4"	A VFN	5
048011-13373-7	Max RPM: 18,000	A CRS	

Scotch-Brite™ Bristle Discs

Brush-like bristle disc removes coarse coatings from the large, open areas of a work piece. Works on right angle tools quickly and easily with little or no pressure.



Part No./UPC	Diameter	Grade	Color	Min./Case
048011-18730-3	2" Roloc™ TR Max RPM: 25,000	50	Green	10/40
048011-18732-7		80	Yellow	
048011-18733-4		120	White	
048011-18734-1	3" Roloc™ TR Max RPM: 15,000	50	Green	10/40
048011-18736-5		80	Yellow	
048011-18737-2		120	White	

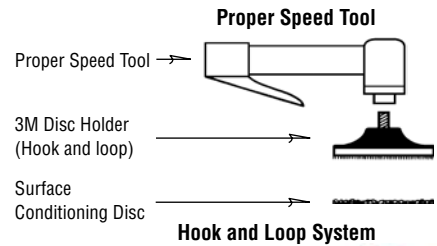
Scotch-Brite™ Radial Bristle Brushes

Durable radial brush replaces wire brush, doesn't throw wires, cleans better. Many MRO and production applications. Includes universal bench-motor adaptors. Works on heavy coatings leaving coarse scratch. Abrasive Material: aluminum oxide and Cibitron™ grains. Max. RPM: 6,000.



Part No./UPC	Dia. x Width	Grade	Color	Min./Case
048011-27603-8	6" x 1/2"	36	Dark Brown	5
048011-27605-2		50	Green	
048011-27606-9		80	Yellow	

Accessories



Model: 905 917, 915, 9145 922, 923

3M™ Disc Pad Holders

For use with Scotch-Brite™ Surface Conditioning and Coating Removal discs.

Part No./UPC	Model	Diameter x Thread	Min./Case
048011-07494-8	922	2" (Max RPM: 23,000)	10
048011-04132-2	923	3" (Max RPM: 20,000)	
048011-14111-4	9145	4-1/2" x 5/8"-11 INT (Max RPM: 13,000)	1
048011-05680-7	915	5" x 5/8"-11 INT (Max RPM: 10,000)	
048011-09448-9	905	5" x 5/16"-24 EXT (Max RPM: 10,000)	
048011-09450-2	917	7" x 5/8"-11 INT (Max RPM: 6,000)	

Accessories

3M™ Roloc™ + Holder 1

Plastic holder for use with Roloc™ Unitized Wheels.



Part No./UPC	L x Shaft Dia.	Min./Case
048011-15408-4	1" x 1/4" Max RPM 25,000	5

3M™ Mandrels

Designed for use with Scotch-Brite™ Unitized Wheels.



Model: 936, 946 990

Part No./UPC	Model	L x Shaft Dia. x Washer Dia.	Min./Case
048011-04018-9	936	2-1/16" x 1/4" x 3/4" Plastic Max RPM 22,200	5
048011-05726-2	946	1-3/4" x 1/4" x 1/2" Steel Max RPM 35,200	5
048011-15012-3	990	1-3/4" x 1/4" Max RPM 18,200 with 3" wheel	5

Scotch-Brite™ Discs, Wheels, and Accessories

Scotch-Brite™ Surface Conditioning Disc

Best for finishing, cleaning and light deburring on flat metal surfaces. Attach and remove easily to 3M™ Hook-and-Loop backup pads.



Part No./UPC	Diameter	Grade	Color	Min./Case
048011-07458-0	2" Max RPM: 23,000	ACRS	Brown	50/200
048011-07459-7		AMED	Maroon	
048011-04276-3		AVFN	Blue	
048011-04120-9	3" Max RPM: 20,000	ACRS	Brown	25/100
048011-04124-7		AMED	Maroon	
048011-04277-0		AVFN	Blue	
048011-27671-7	4-1/2" Max RPM: 13,000	ACRS	Brown	10
048011-14101-5				50
048011-27672-4				10
048011-14100-8		50		
048011-27673-1		AMED	Maroon	10
048011-14099-5				50
048011-27674-8	5" Max RPM: 10,000	ACRS	Brown	10
048011-00750-2				50
048011-27675-5				10
048011-00643-7	AMED	Maroon	Blue	50
048011-27676-2				10
048011-04303-6				50
048011-27677-9	7" Max RPM: 6,000	ACRS	Brown	10
048011-00751-9				25
048011-27678-6				10
048011-00645-1		AMED	Maroon	25
048011-27679-3				10
048011-04305-0				25

Scotch-Brite™ EXL Deburring Wheels

Use to clean, finish, blend, deburr or polish all types of metals, composites and glass. Convolutely wound on a core. Hard, durable 9 density. Abrasive mineral: Fine grade silicon carbide. Color: Gray.



Part No./UPC	Dia. x W x AH	Grade	Min./Case
048011-13616-5	6" x 1/2" x 1" Max RPM: 6,000	8AMED	4
048011-09548-6		8SFIN	
048011-05790-3		9SFIN	
048011-13617-2	6" x 1" x 1" Max RPM: 6,000	8AMED	3
048011-09549-3		8SFIN	
048011-05132-1		9SFIN	
048011-17459-4	8" x 1/2" x 3" Max RPM: 4,500	8AMED	4
048011-14629-4		8SFIN	
048011-05791-0		9SFIN	
048011-13619-6	8" x 1" x 3" Max RPM: 4,500	8AMED	3
048011-09551-6		8SFIN	
048011-05135-2		9SFIN	
048011-13620-2	8" x 2" x 3" Max RPM: 4,500	8AMED	2
048011-09552-3		8SFIN	
048011-05136-9		9SFIN	

Scotch-Brite™ Cut & Polish Wheel

Heavy duty wheels for aggressive blending and finishing. Produce uniform results quickly and easily. Replace rubber bonded wheels, set-up wheels, and flap wheels.

Part No./UPC	Dia. x W x AH	Grade	Min./Case
048011-03263-4	6" x 1" x 1" Max RPM: 6,000	7ACRS	3
048011-03262-7		7AMED	
048011-03270-2		7AFIN	

Scotch-Brite™ EXL Unitized Wheel

Excellent for deburring and polishing a wide range of metals, plastics and composites. Cool running allows more pressure to be applied. Cleaner than buffs and compounds. Eliminate danger of loose-flying wires.



Part No./UPC	Dia. x W x AH	Grade	Max RPM	Min./Case
048011-15527-2	1" x 1" x 3/16"	2AMED	25,100	50
048011-13713-1		2SFIN	30,100	
048011-14063-6		6AMED	35,100	
048011-15859-4		6SFIN		
048011-13753-7		8AMED		
048011-13752-0	8ACRS	3" x 1/4" x 3/8"	18,100	40
048011-16054-2	2AMED			
048011-14750-5	2SFIN			
048011-14751-2	4AFIN			
048011-15118-2	6AMED			
048011-14752-9	6SFIN			
048011-14753-6	8AMED			
048011-13766-7	8ACRS			

Scotch-Brite™ Roloc™ TR EXL Unitized Wheel

High performance and durability for deburring and finishing applications. Threaded attachment system secures the wheel to the holder. Soft, conformable, flexible 2 density. Abrasive mineral: Fine grade silicon carbide.



Part No./UPC	Diameter	Grade	Min./Case
048011-17190-6	2" Max RPM 22,100	6AMED	60
048011-17185-2		2AMED	
048011-17183-8		2SFIN	
048011-17191-3	3" Max RPM 15,100	6AMED	40
048011-17186-9		2AMED	
048011-17184-5		2SFIN	

Scotch-Brite™ Multi-Finishing Wheels

Produces uniform grain finishes on stainless steel and other metals. Highly conformable. Tough enough to finish edges and welds.



Part No./UPC	Dia. x W x AH	Grade	Min./Case
048011-13170-2	6" x 1" x 1" Max RPM: 6,000	2SCRS	3
048011-13171-9		2SMED	
048011-13172-6		2SFIN	
048011-13176-4	6" x 2" x 1" Max RPM: 6,000	2SCRS	2
048011-13177-1		2SMED	
048011-13178-8		2SFIN	
048011-13182-5	8" x 1" x 3" Max RPM: 4,500	2SCRS	3
048011-13183-2		2SMED	
048011-13184-9		2SFIN	
048011-13185-6	8" x 2" x 3" Max RPM: 4,500	2SCRS	2
048011-13186-3		2SMED	

Scotch-Brite™ Belts / Accessories

Scotch-Brite™ Surface Conditioning Belt

Designed for cleaning, finishing and light deburring.
Maximum Operating Speed: 6,500 SFPM
(Surface Feet Per Minute).



Part No./UPC	Size (W x L)	Grade	Color	Min./Case
048011-08858-7	1/2" x 18"	ACRS	Brown	20
048011-08857-0		AMED	Maroon	
048011-08856-3		AVFN	Blue	
048011-05741-5	1/2" x 24"	ACRS	Brown	20
048011-03998-5		AMED	Maroon	
048011-04299-2		AVFN	Blue	
048011-13639-4	3/4" x 18"	ACRS	Brown	20
048011-15899-0		AMED	Maroon	
048011-14543-3		AVFN	Blue	
048011-04189-6	1" x 42"	AMED	Maroon	10
048011-04190-2		AVFN	Blue	
048011-08915-7	2" x 48"	AMED	Maroon	10
048011-04295-4		AVFN	Blue	
048011-00580-5	2" x 72"	AMED	Maroon	10
048011-00579-9		AVFN	Blue	
048011-03999-2	2" x 132"	AMED	Maroon	5
048011-04297-8		AVFN	Blue	
048011-05022-5	2-3/4" x 15-1/2"	ACRS	Brown	10
048011-05227-4		AMED	Maroon	
048011-05820-7	3" x 10-11/16"	ACRS	Brown	10
048011-05783-5		AMED	Maroon	
048011-09650-6	3" x 18"	AVFN	Blue	10
048011-14285-2		AMED	Maroon	
048011-14550-1		AVFN	Blue	
048011-08880-8	3" x 24"	ACRS	Brown	10
048011-00583-6		AMED	Maroon	
048011-04298-5		AVFN	Blue	
048011-05023-2	3" x 132"	ACRS	Brown	5
048011-00568-3		AMED	Maroon	
048011-04289-3		AVFN	Blue	
048011-05016-4	3-1/2" x 15-1/2"	ACRS	Brown	10
048011-05228-1		AMED	Maroon	
048011-05643-2		AVFN	Blue	
048011-05019-5	6" x 48"	ACRS	Brown	5
048011-00590-4		AMED	Maroon	
048011-04283-1		AVFN	Blue	

Recommended Operating Speeds

Application	Recommended SFPM
Decorative Finishing	500-3,000
Wood Sanding	1,200-2,700
Deburring	5,000-6,500
Cleaning and Conditioning	2,000-5,000
Oxide Removal	4,500-6,500

SFPM = Surface Feet Per Minute. Maximum Operating Speed: 6,500 SFPM.

Scotch-Brite™ Clean & Finish Rolls

Highly conformable Scotch-Brite web can be cut to desired length for hand sanding or oscillating sanders.



Part No./UPC	W x L	Grade	Min./Case
048011-00264-4	4" x 30 ft.	AMED	1/3
048011-00265-1		AFIN	
048011-00266-8		AVFN	
048011-00270-5		SVFN	
048011-00274-3	6" x 30 ft.	AMED	1/2
048011-00275-0		AFIN	
048011-00276-7		AVFN	

Scotch-Brite™ Multi-Flex Sheet Rolls

Highly conformable Scotch-Brite webs perforated on a roll. Excellent sharpness and conformability for cleaning and finishing surfaces by hand.



Part No./UPC	L x W	Grade	Min./Case
051131-07521-4	8" x 4" Sheets	AVFN/Maroon	1/4
051131-07522-1	60 Sheets/Roll	SULF/Lt. Gray	

Accessories

Mini Mandrel No. 935

Use with desired Scotch-Brite strips to clean and polish I.D.'s and other tight areas. Mandrel has a 1/4" shank to fit desired tool.



Part No./UPC	L x Dia.	Min./Case
048011-04020-2	2-7/8" x 1/4" Max RPM 14,000	5

6" x 9" Scotch-Brite™ Hand Pads

Excellent products for hand finishing and cleaning of woods, metals, and composites. Ideal for:

- Wood finishing
- Paint prep
- General cleaning



Part No./UPC	Model	Grade	Pads/Case
048011-04050-9	7440	AMED/Tan	40
048011-04051-6	7446	SMED/Gray	
048011-04028-8	7448	SULF/Lt. Gray	60
048011-04029-5	7447	AVFN/Maroon	

Accessories

Scotch-Brite Pad Holder No. 961

Use with Scotch-Brite hand pads or roll material cut to 4" by 6". Provides increased leverage and eliminates "finger" marks.



Part No./UPC	W x L	Min./Case
048011-09493-9	3-1/2" x 4-3/4"	10

Scotch-Brite™ Sponge Laminate

Unique product features Scotch-Brite laminated to a sponge backing. Excellent for wet cleaning and finishing.



Part No./UPC	W x L	Pads/Case
048011-20688-7	3-1/2" x 6-1/4"	20